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NCAMP Material Specification

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Standard Operating Procedures, NSP 100

Medium Temperature, Out-of-Autoclave, Oven-Vacuum-Bag Cure Epoxy Resin Impregnated Fiber Reinforced Composite Materials, Type 32, Class 1, Grade 145

Solvay (Formerly Cytec, Umeco Structural Materials (USM-OK), The Advanced Composites Group (ACG)) MTM 45-1 AS4 Tape

Prepared by: Michelle Man, Vinsensius Tanoto, Yeow Ng, John Tomblin

Reviewed by: Royal Lovingfoss (NCAMP), Dusty Penn (Cytec), Clay Scoggins (Solvay)

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## **REVISIONS:**

Rev	By	Date	Pages Revised or Added
	Michelle Man,		
	Vinsensius		
N/C	Tanoto, Yeow		
	Ng, John		
	Tomblin		

## 1. SCOPE:

## 1.1 Form:

This detail specification along with the base specification NMS

## 3.5.3 Cured Laminate Mechanical Properties:

TABLE 4 - Required Cured Laminate Tests for Mechanical Properties (Class 1)

Property	Test Method <sup>(1)</sup>	Requirements <sup>(3)</sup>
0/90° Tension Strength and Modulus,		Strength <sup>(2)</sup> : Min. Ind. <b>4</b> 15.3 ksi
Room Temperature Dry	ASTM D3039	Strength <sup>(2)</sup> : Average ¶33.8 ksi
Layup: [0/90] <sub>48</sub>		Modulus <sup>(2)</sup> : 9.08 and 10.71 msi, avg.
90/0nTJ ET EMC /Span 5EMCW.		_